

LAMIERE A CALDO

da treno e da coils

Steel sheets from black coils and heavy plates

S mm	kg/m ²	S mm	kg/m ²	S mm	kg/m ²
1	7,85	14	110	75	589
1,2	9,42	15	118	80	628
1,5	11,8	16	126	85	667
1,8	14,1	18	141	90	707
2	15,7	20	157	95	746
2,5	19,6	22	173	100	785
3	23,5	24	188	110	864
3,5	27,4	25	196	120	942
4	31,4	27	212	130	1021
5	39	30	236	140	1099
6	47	35	275	150	1178
7	55	40	314	160	1256
8	63	45	353	170	1335
9	71	50	393	180	1413
10	79	55	432	200	1670
11	86	60	471	250	1962
12	94	65	510	300	2355
13	102	70	550		

LAMIERE DECAPATE

Pickled steel sheets

S mm	kg/m ²	S mm	kg/m ²
1,5	11,8	5	39
1,8	14,2	6	47
2	15,7	8	63
2,5	19,6	10	79
3	23,5	12	94
3,5	27,4	15	118
4	31,4	20	157



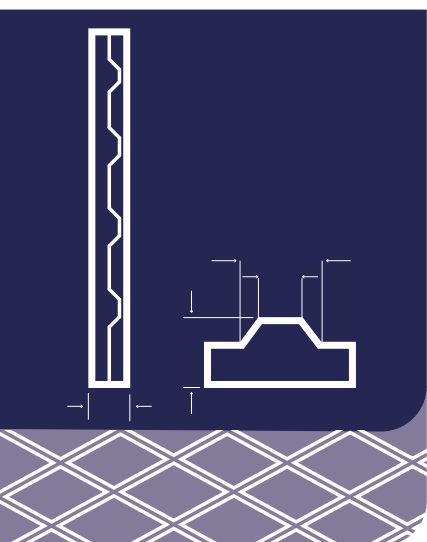
LAMIERE BUGNATE

di tipo C

mandorlate



S mm	kg/m ²
2	16,97
2,5	20,87
3	26,05
4	33,95
5	41,75
6	52,10
8	67,90
10	82,40
12	98,10



LAMIERE STRIATE

Chequered steel sheets

S mm	kg/m ²
2,5	22,2
3	28,6
4	36,5
5	44,3
6	52,1
7	60
8	67,8
10	83,6
12	99,1



LAMIERE A FREDDO

Steel sheets from cold rolled coils

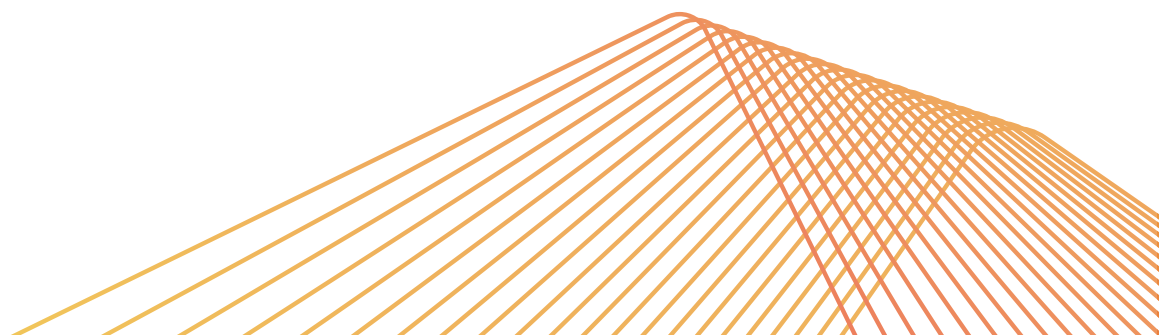
S mm	kg/m ²	S mm	kg/m ²
0,40	3,15	1,00	7,80
0,45	3,52	1,20	9,35
0,50	3,90	1,50	11,75
0,60	4,70	1,80	14,15
0,70	5,50	2,00	15,70
0,80	6,30	2,50	19,60
0,90	7,05	3,00	23,55

qualità / grade	impieghi / uses
DC01	per azioni di formatura e di piega / <i>for forming and bending actions</i>
DC02	stampaggi di normale difficoltà / <i>moldings of normal difficulty</i>
DC03	medio stampaggio antinvecchiante / <i>medium anti-ageing molding</i>
DC04	stampaggi molto difficili / <i>very difficult moldings</i>

LAMIERE ZINCATE

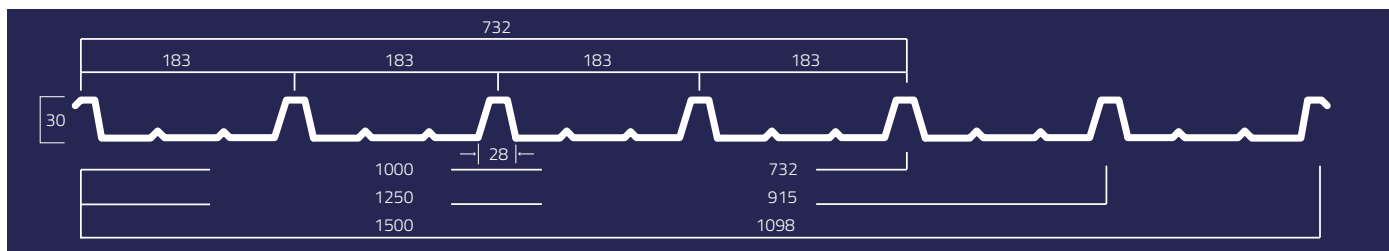
Galvanized steel sheets

S mm	tipo sendzimir / <i>sendzimir type</i>		impieghi / <i>uses</i>
	kg/m ²	qualità / <i>grade</i>	
0,30	2,74	DX51D	normali operazioni di piegatura e foratura <i>normal bending operations and perforation</i>
0,35	3,13		
0,40	3,52		
0,45	3,91		
0,50	4,30		
0,55	4,70		
0,60	5,10	DX52D	operazioni di profilatura non impegnative e di piegatura più impegnative <i>operations of easy and of more challenging profiling</i>
0,70	5,90		
0,80	6,65		
0,90	7,40		
1,00	8,25	DX54D	stampaggi profondi <i>deep moldings</i>
1,20	9,60		
1,25	9,90		
1,50	12,15		
1,80	14,50		
2,00	16,10		
2,50	20,05		
3,00	24,00		
4,00	32,00		
5,00	39,70		



LAMIERE GREGATE per coperture, pareti e controsoffitti

Corrugated elements for roofs, walls and suspended ceilings



CARATTERISTICHE STATICHE STATIC CHARACTERISTICS

Zincata / Galvanized

Lunghezza / Length 2 - 3 - 4 - 5 - 6 - 7
8 - 9 - 10 - 11 - 12 m

Preverniciata testa nera, bianco, grigio, rosso
siena e verde muschio

Pre-painted black, white, grey, red siena and
green moss head,

Lunghezza / Length 2 - 3 - 4 - 5 - 6 - 7
8 - 9 - 10 - 11 - 12 m

Spessore / Thickness		0,6	0,7	0,8	1,0
Peso / Weight kg/m ²		6,42	7,49	8,57	10,72
Peso / Weight kg/m ²	1000	4,71	5,49	6,28	7,85
	1250	5,88	6,86	7,85	9,81
	1500	7,06	8,24	9,42	11,77
J cm ⁴ /m		13,79	16,04	18,31	22,83
W cm ³ /m		4,75	5,55	6,36	7,98

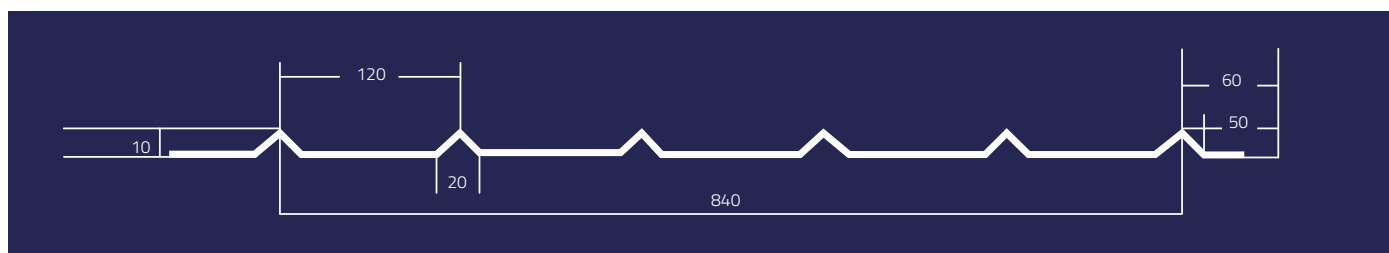
CARICO MAX UNIFORMEMENTE DISTRIBUITO IN Kg/m² (sovraccarico + peso proprio) / $\sigma = 1400$ kg/cm²
UNIFORMLY DISTRIBUTED MAX LOAD IN Kg/m² (overload + own weight) / $\sigma = 1400$ kg/cm²

S	distanze fra gli appoggi in metri / distances between supports in meters													
mm	1,00	1,25	1,50	1,75	2,00	2,25	2,50	2,75	3,00	3,25	3,50	3,75	4,00	
0,6	530	340	235	175	135	105	85	70	60	50	45	40	35	
0,7	620	400	275	205	155	125	100	80	70	60	50	45	40	
0,8	715	435	315	230	180	140	115	95	80	65	60	50	45	
1,0	895	575	395	290	225	175	145	120	100	85	75	65	55	
freccia cm	0,23	0,37	0,53	0,73	0,97	1,20	1,49	1,79	2,19	2,51	3,04	3,46	3,90	

LAMIERE GRECATE per coperture, pareti e controsoffitti

Corrugated elements for roofs, walls and suspended ceilings

S	distanze fra gli appoggi in metri / <i>distances between supports in meters</i>												
0,6	665	425	295	220	170	130	105	90	75 68	65 52	55 43	45 35	40
0,7	775	500	345	255	195	155	125	100	85 80	75 55	65 50	55 40	50
0,8	895	570	395	290	225	175	145	120	100 91	85 70	75 57	65 46	55
1,0	1120	720	495	365	280	220	180	150	125 114	105 87	90 71	80 58	70
freccia cm	0,18	0,27	0,40	0,55	0,73	0,89	1,10	1,38	1,64	1,92	2,23	2,47	2,85



CARATTERISTICHE STATICHE STATIC CHARACTERISTICS

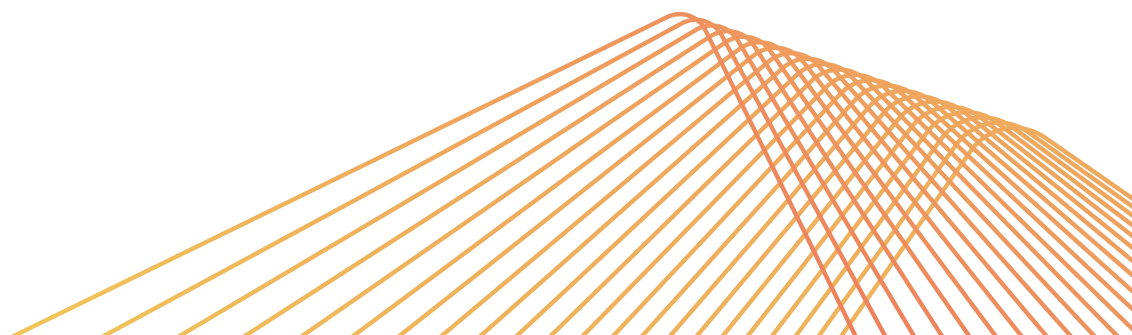
Zincata / *Galvanized*

Lunghezza / *Length* 3 - 4 - 5 - 6 m

Spessore / *Thickness* 0,8

Peso / *Weight* kg/m 6,28

Peso / *Weight* kg/m² 7,47



LAMIERE STIRATE

Stretched sheets

LAST 17



A = Avanzamento / Advancement mm 2,5
 S = Spessore / Thickness mm 1,5
 Peso / Weight m²/kg 3,9 circa / approx.

FORMATI / FORMATS

Rotoli altezza / Roll height

1000/1250/1500

Lunghezza / Length

6.000/10.000 circa / approx.

MAGLIA / SPACING = 10 x 43

LAST 05



A = Avanzamento / Advancement mm 3,0
 S = Spessore / Thickness mm 2,0
 Peso / Weight m²/kg 3,9 circa / approx.

FORMATI / FORMATS

Rotoli altezza / Roll height

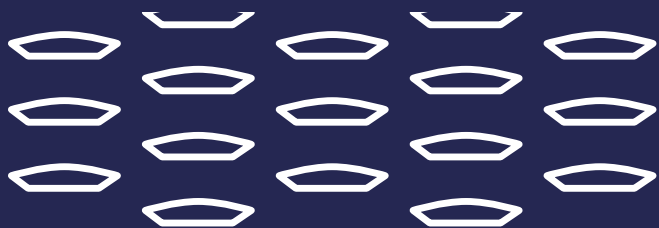
1000/1250/1500

Lunghezza / Length

6.000/10.000 circa / approx.

MAGLIA / SPACING = 20 x 60

LAST 21

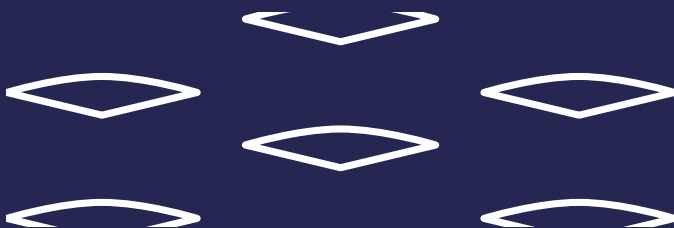


A = Avanzamento / Advancement mm 4,0
 S = Spessore / Thickness mm 3,0
 Peso / Weight m²/kg 17,5 circa / approx.

FORMATI / FORMATS = 2000x1000

VUOTO / EMPTY = 05 x 25

LAST 01



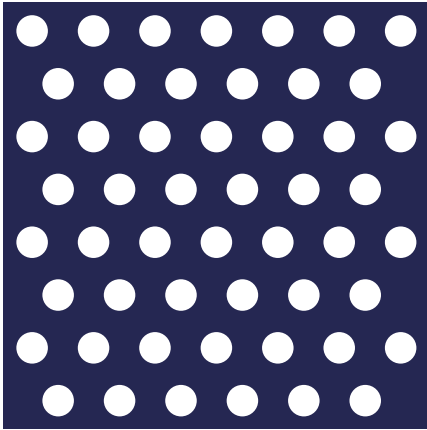
A = Avanzamento / Advancement mm 7,0
 S = Spessore / Thickness mm 3,0
 Peso / Weight m²/kg 18 circa / approx.

FORMATI / FORMATS = 2000x1000

VUOTO / EMPTY = 10 x 40

LAMIERE FORATE formato 2.000 x 1.000

Perforated sheeting format 2.000 x 1.000



FORI TONDI 60 GRADI

Round holes 60 degrees

ACCIAIO – FORO TONDO A 60°

DIM. 2000 x 1000 mm

Foro(R) mm	Passo(T) mm	Spessore mm			
		1.00	1.50	2.00	3.00
3	5	▪	▪	▪	
4	6	▪	▪	▪	
5	8	▪	▪	▪	▪
6	9	▪	▪	▪	▪
8	12	▪	▪	▪	▪
10	15	▪	▪	▪	▪
12	18		▪		
15	20	▪		▪	
20	28		▪	▪	▪
30	42			▪	

DIM. 3000 x 1500 mm

Foro(R) mm	Passo(T) mm	Spessore mm			
		1.00	1.50	2.00	3.00
5	8		▪	▪	
6	9		▪		
8	12		▪		
10	15		▪	▪	

DIM. 3000 x 1500 mm

Foro(R) mm	Passo(T) mm	Spessore mm		
		1.00	1.50	2.00
5	8		▪	▪
6	9		▪	▪
8	12		▪	▪

ACCIAIO ZINCATO SENDZIMIR

FORO TONDO A 60°

DIM. 2000 x 1000 mm

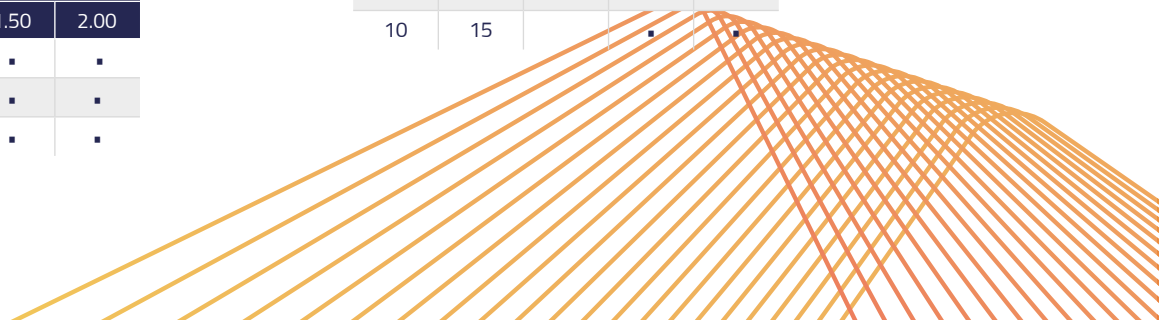
Foro(R) mm	Passo(T) mm	Spessore mm		
		1.00	1.50	2.00
3	5	▪	▪	
4	6	▪	▪	▪
5	8	▪	▪	▪
6	9	▪	▪	▪
8	12	▪	▪	▪
10	15	▪	▪	▪

mm

Foro(R) mm	Passo(T) mm	Spessore mm		
		1.00	1.50	2.00
3	5		▪	
5	8		▪	▪
6	9		▪	▪
10	15		▪	▪

DIM. 3000 x 1500 mm

Foro(R) mm	Passo(T) mm	Spessore mm		
		1.00	1.50	2.00
6	9		▪	▪
8	12		▪	▪
10	15		▪	▪

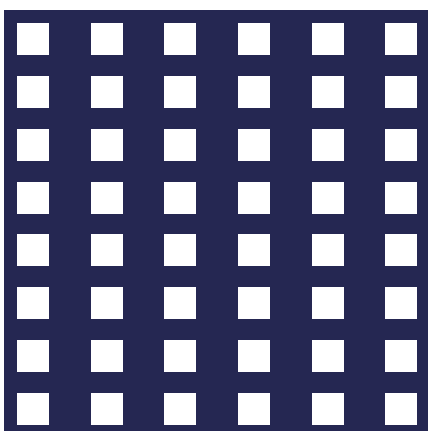


LAMIERE FORATE formato 2.000 x 1.000

Perforated sheeting format 2.000 x 1.000

FORI QUADRI

Square holes



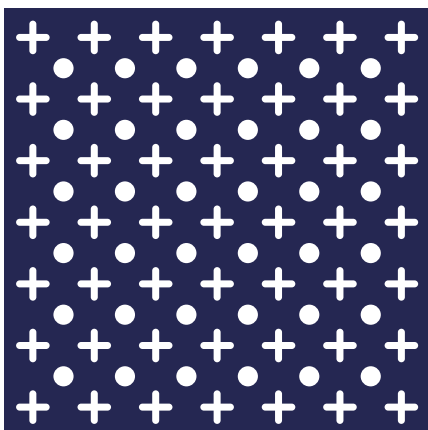
ACCIAIO - FORO FANTASIA

DIM. 2000 x 1000 mm

Foro(R) mm	Passo(T) mm	Spessore mm			
		1.00	1.50	2.00	3.00
Dis n° 8	/	▪			

FORI FANTASIA

Patterned holes



ACCIAIO - FORO QUADRO A 90°

DIM. 2000 x 1000 mm

Foro(R) mm	Passo(T) mm	Spessore mm			
		1.00	1.50	2.00	3.00
10 x 10	15		▪		